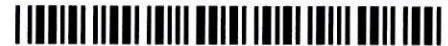




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5092-3
Job Sheet 180880



Part No: D5092-3

Job Qty: 6 ea

Part Name: Template



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP REV:A 14.11.17 NEW ISSUE DD VERF:JLM IPP REV:B 15.03.26 AS PER REC C
JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Waterjet		SL 18/07/22
110	Waterjet	6 pcs	8/7/18	8/7/18	0.00	0.34	Waterjet1		SL 18/07/22
120	QC	6 pcs	8/7/18	8/7/18	0.00	0.00	QC2 Waterjet-2		SL 18/07/22
130	QC	6 pcs	8/7/18	8/7/18	0.00	0.00	QC8-5		38
140	Packaging	6 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3		5140
150	QC21-SA	6 Ea	8/7/18	8/7/18	0.00	0.00	QC21		6 JUL 23 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

DAS
21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.4380 sf (.073 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	173	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 1:22 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		AGAINST DEPARTMENT/PROCESS		Engineering ☐																																					
Part No. _____		Water Jet ☐		Quality ☐																																					
NCR No. _____		Prod. Eng. Coord. ☐		Other ☐																																					
Date: _____		Rec/Store/Packaging ☐		Supplier ☐																																					
Step #: _____		QTY Effective: _____		MRB (QS1042) Approval																																					
Description Work Order Deviation		Disposition																																							
Container No: S094833 Part: D5092 - 3 Job No: 180880 Serial No/Batch: S094833 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Coordinator: _____ Supervisor/Verification: _____ Released By: _____																																									
Root Cause <table border="1"> <tr> <td>Environment</td> <td>No Re-verification</td> <td>Pressure/Force</td> </tr> <tr> <td>Design</td> <td>Operator</td> <td>Bending</td> </tr> <tr> <td>Doc/Data</td> <td>Offset/Setup</td> <td>Centre Not Conc</td> </tr> <tr> <td>Equip/Tooling</td> <td>Supplier</td> <td>Cracks</td> </tr> <tr> <td>Handling/Pre</td> <td>Training</td> <td>Crimp/Kink/Ripp</td> </tr> <tr> <td>Material</td> <td>Use for Testing</td> <td>Cuffs</td> </tr> <tr> <td>Internal Transport</td> <td>Poor Information</td> <td>Crushing</td> </tr> <tr> <td>Tribal Knowledge</td> <td>Rushing</td> <td>Heat Treat</td> </tr> <tr> <td>LOA</td> <td>Product Improvement</td> <td>Wave/Twist in Tube</td> </tr> <tr> <td>Substation</td> <td>Process Improvement</td> <td>Marks/Chatter</td> </tr> <tr> <td>Past Expiry Date</td> <td>Manufacturing Process</td> <td></td> </tr> <tr> <td>Misidentified</td> <td>Past Due</td> <td></td> </tr> </table> OTHER :						Environment	No Re-verification	Pressure/Force	Design	Operator	Bending	Doc/Data	Offset/Setup	Centre Not Conc	Equip/Tooling	Supplier	Cracks	Handling/Pre	Training	Crimp/Kink/Ripp	Material	Use for Testing	Cuffs	Internal Transport	Poor Information	Crushing	Tribal Knowledge	Rushing	Heat Treat	LOA	Product Improvement	Wave/Twist in Tube	Substation	Process Improvement	Marks/Chatter	Past Expiry Date	Manufacturing Process		Misidentified	Past Due	
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